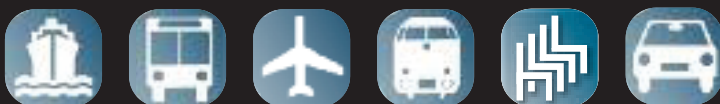
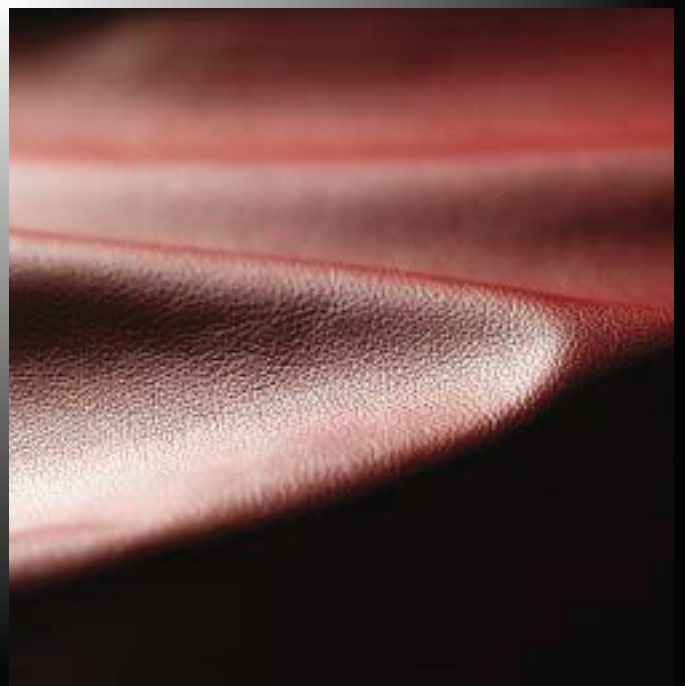
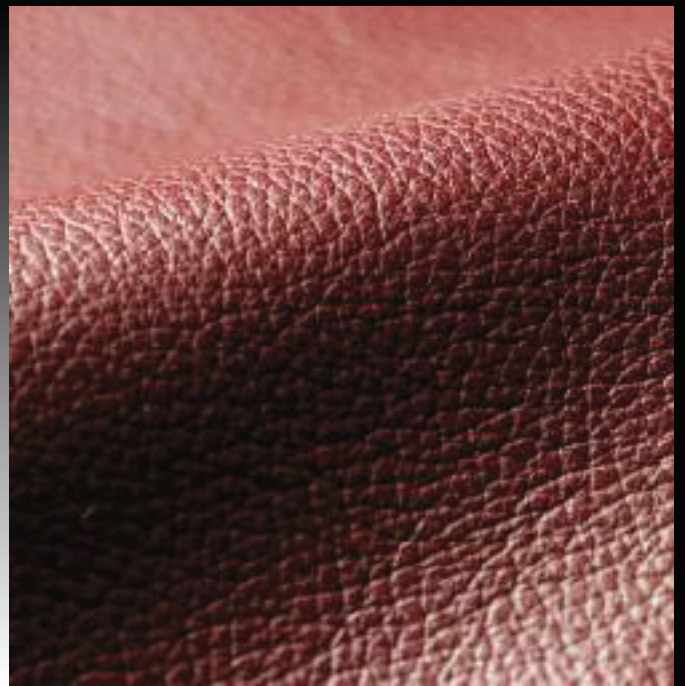




# Polsterleder



Royal + Modulsystem  
Royal 



9192 reinweiß



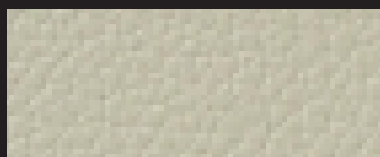
9191 lichtgrau



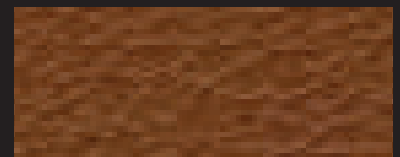
9112 hellbraun



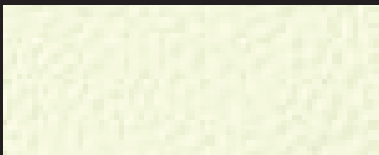
9172 weiß



9162 hellgrau



9133 tabak



9124 schneeweiß



9190 stone



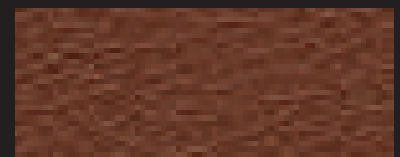
9139 nougat



9163 perle



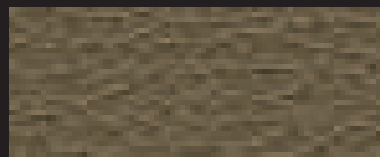
9173 taupe



9170 mahagoni



9167 pergament



9174 schlamm



9135 mocca



9171 sand



9134 granit



9116 negro



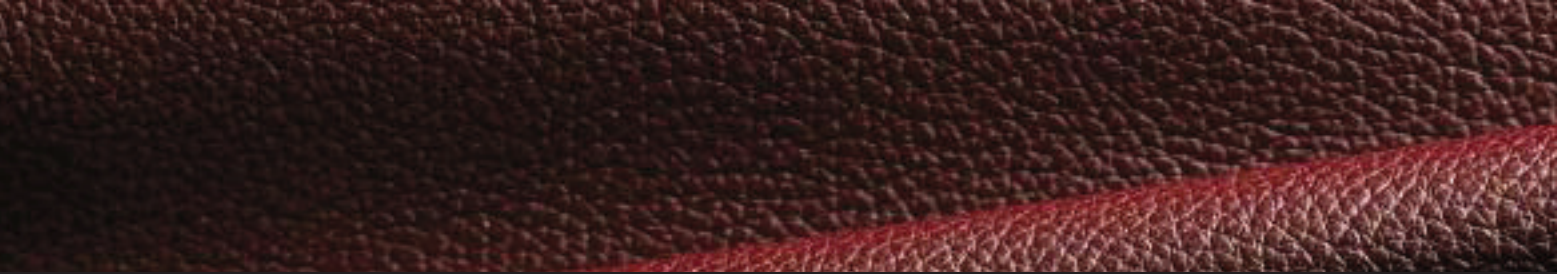
9161 elfenbein



9164 basalt



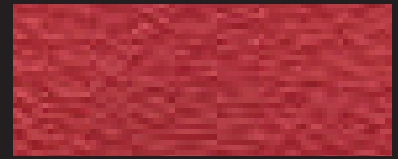
9123 schwarz



9160 sahara



9110 ocker



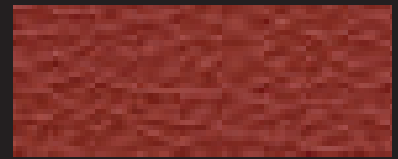
9137 rosso



9189 amber



9180 gold



9114 himbeere



9176 sonne



9111 cognac



9181 fuchsia



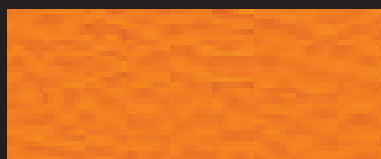
9188 yellow



9175 rost



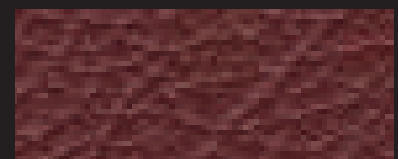
9115 bordeaux



9177 orange



9168 koralle



9179 aubergine



9187 mandarine



9113 rostbraun



9136 marine



9178 feuer



9165 blutrot  
mit Wolkeneffekt



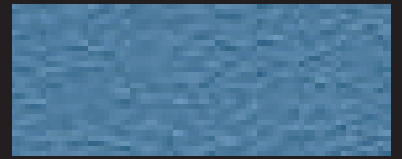
9122 dunkelblau



9200 pistazie



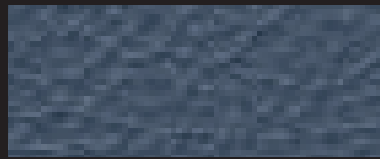
9186 aquamarine



9185 sky



9182 apfel



9131 lagune



9184 ultramarine



9130 laurel



9117 smaragd



9183 deep sea



9140 forest



9118 petrol



9121 taubenblau



9119 flaschengrün



9120 tannengrün



9138 azur








# Royal + Modulsystem

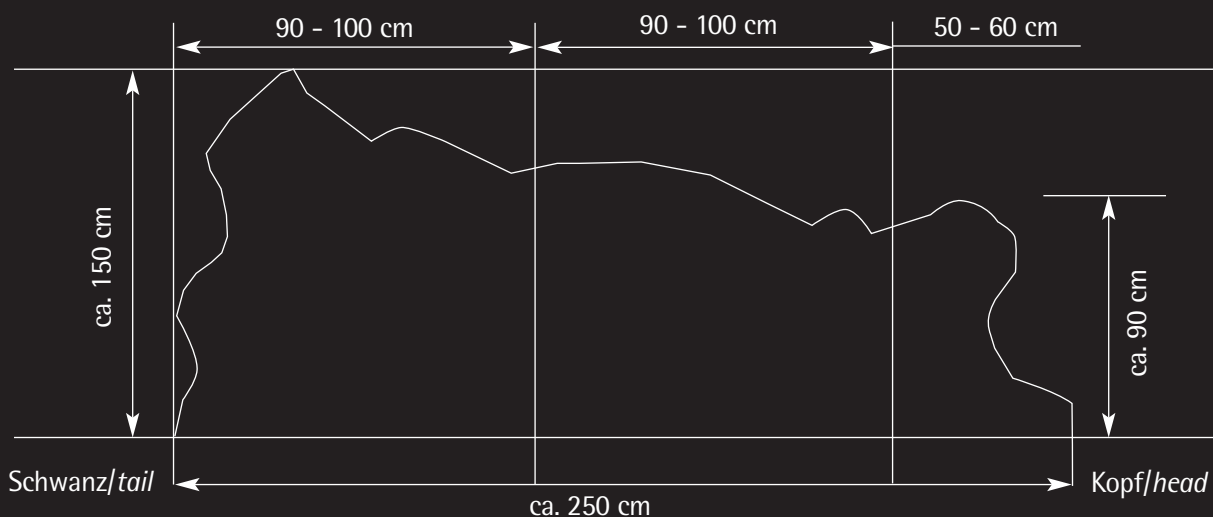
Royal 

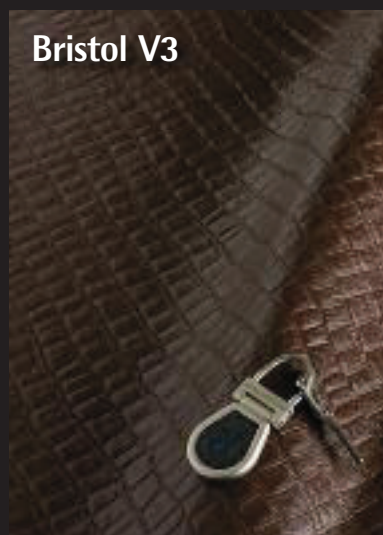
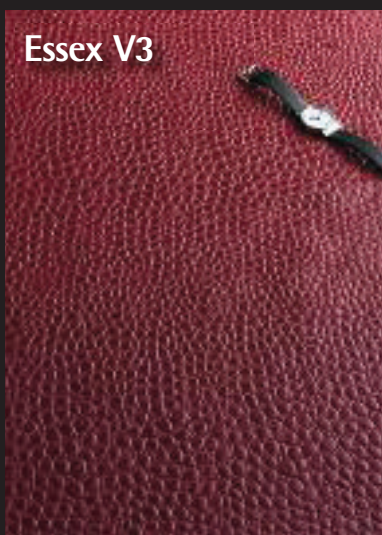
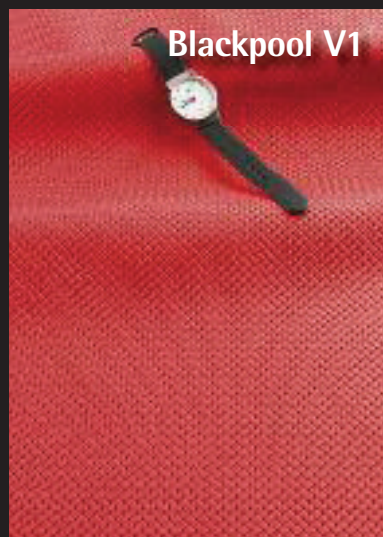
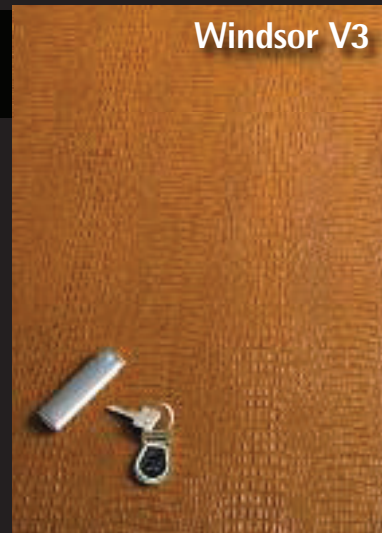
Royal (Standard)		
Dicke/ <i>thickness</i>		1,3 - 1,4 mm
Flächengewicht/ <i>mass per unit area</i>	1,3 - 1,4 mm	ca. 900 g/qm
Höchstzugkraft/ <i>tensile test</i>	ISO 3376	≥ 10 N/mm <sup>2</sup>
Bruchdehnung/ <i>breaking elongation</i>	ISO 3376	35 - 65%
Weiterreißkraft/ <i>tear strength</i>	ISO 3377-1	≥ 30 N
Taber 1.000 Touren/ <i>Taber 1.000 cycles</i>	CS-10, 500g	keine Beschädigung/ <i>no damage</i>
Dauerfaltverhalten trocken/ <i>flexicon dry</i>	ISO 5402	Note 1
Migration FS/ZS/ <i>migration FS/ZS</i>	ISO 15701	≥ Note 4
Reibechtheit nass/ <i>rubfastness wet</i>	ISO 11640	≥ Note 4
Reibechtheit alkalisch/ <i>rubfastness alkaline</i>	ISO 11640	≥ Note 4
Reibechtheit trocken/ <i>rubfastness dry</i>	ISO 11640	≥ Note 5
Abriebwerte Martindale/ <i>rubfastness Martindale</i>	DIN EN ISO 5470-2	> 100.000
Schrumpfprüfung/ <i>shrinking test</i>	168h 93°C	≤ 5%
	168h 93°C	≥ Note 3
	168h 38°C/98%rLF	≥ Note 4
Heißlichtechtheit/ <i>hotlightfastness</i>		≥ Note 6 - 7
Brennbarkeit/ <i>flammability</i>	DIN 75200/ISO 3795/MVSS 302, DIN EN 1021 Teil 1+2, ISO 8191-1, BS 5852 crib 3, California TB 117 (Draft 02/2002)	

Kollektionsmuster sind keine Urmuster. Kleine Farbabweichungen sind möglich.  
*Swatches are no master samples. Small differences may occur.*



	<p><b>Zusätzlicher Flammenschutz</b> wahlweise für:</p> <ul style="list-style-type: none"> <li>• Flugzeuge FAR 25.853 a + b</li> <li>• Boote und Schiffe IMO A.652 (16)</li> <li>• Objektbereich B1, B2, EMPA (5.3), BS 5852 (1990) crib 5</li> <li>• andere auf Anfrage</li> </ul>	<p><i>additional flame protection</i> <i>alternatively for:</i></p> <ul style="list-style-type: none"> <li>• <i>airplane FAR 25.853 a + b</i></li> <li>• <i>boats and ships IMO A.653 (16)</i></li> <li>• <i>contract furnishing: B1, B2, EMPA (5.3), BS 5852 (1990) crib 5</i></li> <li>• <i>others upon request</i></li> </ul>
	<p><b>Schmutz- und Wasserschutz-ausrüstung</b></p>	<p><i>additional dirt- and waterprotection</i></p>
	<p><b>Reduzierte Stärke/Gewicht</b> zusätzlich lieferbar in anderen Stärken zwischen 1,0 und 1,3 mm</p>	<p><i>reduced thickness/weight</i> <i>additional delivery in different thickness between 1,0 and 1,3 mm</i></p>
	<p><b>Ledervorschrumpfung</b> Verbesserung des Schrumpfverhaltens durch Wärmebehandlung</p> <ul style="list-style-type: none"> <li>• für temperaturbeständige Passform (z. B. Armaturenbretter)</li> <li>• Maßverlust durch Schrumpfung 2 - 3 %</li> </ul>	<p><i>leather preshrinking</i> <i>improved shrinking because of heattreat</i></p> <ul style="list-style-type: none"> <li>• <i>for temperatured key form (e.g. dashboard)</i></li> <li>• <i>measure consumption because of shrinking 2 - 3 %</i></li> </ul>
	<p><b>Strukturprägung</b></p> <ul style="list-style-type: none"> <li>• in allen Royalfarben in halben Häuten</li> <li>• Prägung quer zur halben Haut mit Breiten von 90 - 150 cm je nach Prägung</li> <li>• alle 90 - 100 cm in der Länge ist der Stoß der Prägeplatten zu sehen</li> </ul> <p>Varianten: V1 nur geprägt V2 geprägt mit Glanz gewischt V3 mit Farbe gewischt, Kuppe dunkel V4 mit Farbe gewischt, Kuppe hell</p>	<p><i>grain embossing (size of embossing)</i></p> <ul style="list-style-type: none"> <li>• <i>in all Royal colours</i></li> <li>• <i>for technical reasons, only half hides (halves)</i></li> <li>• <i>the embossing is done across the hide, depending on the area of the hide, a width of approx. 90 to 150 cm</i></li> <li>• <i>the joint of the embossing plate can be seen every 90 to 100 cm along the length of the hide</i></li> </ul> <p>versions: V1 <i>only embossed</i> V2 <i>embossed and wiped for shine</i> V3 <i>embossed, wiped with colour, embossed heads dark</i> V4 <i>embossed, wiped with colour, embossed heads bright</i></p>





Lieferzeiten/ time of delivery	TEC I	TEC II	TEC III	TEC IV	TEC V
Mindestmenge/minimum order	1 Haut/hide	10 Haut/hide	1 Haut/hide	1 Haut/hide	2/2 Haut/hide
Lieferzeit Tage/ time of delivery days	sofort/ immediately	1-2 Wochen/ 1-2 weeks	1 Woche/ 1 week	1-2 Wochen/ 1-2 weeks	4 Wochen/ 4 weeks



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